

ABSTRACT

A lower plywood 2 and an upper plywood 3 which are set on a cylinder 1 are cut in two processes by use of a router to create a 1.4-mm-wide groove in the back of the lower plywood 2 and in the front of the upper plywood 3, thus a rotary cutting die
5 which allows a 4-point (1.4-mm-thick) blade to be accurately inserted therein, a method for manufacturing the same, and a device for manufacturing the same are provided.